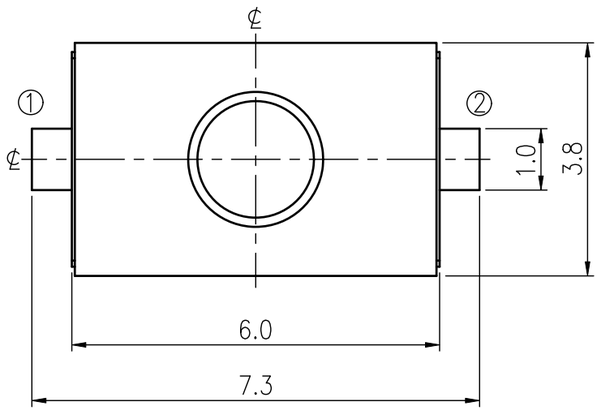
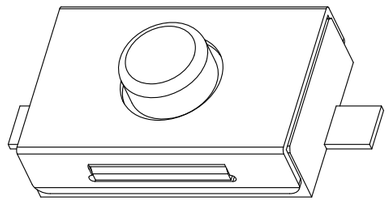
RoHS Compliant

T-MEC
TAIWAN MISAKI ELECTRONICS CO., LTD.
ISSUED
2019.09.04
RD DCC

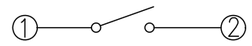
REVISIONS							
Rev	DESCRIPTION	DATE	DRAWER	Rev	DESCRIPTION	DATE	DRAWER
A	Initial Drawing	2019.08.22	Jane Shen	C			
B				D			

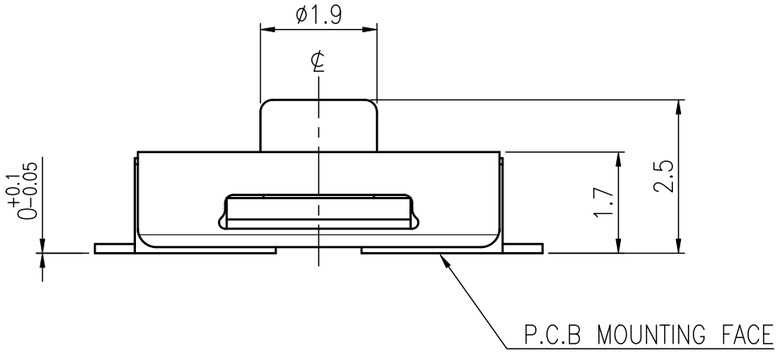
SPECIFICATIONS			
RATING	DC32V 50mA	TIMING	
CONTACT RESISTANCE	100mΩ MAX.	OPERATION (TORQUE)	
INSULATION RESISTANCE	DC100V-1000MΩ MIN.	STROKE (ANGLE)	0.15±0.1 mm
WITHSTAND VOLTAGE	AC250V-1 MINUTE.	LIFE	100,000 CYCLES
REMARKS:			

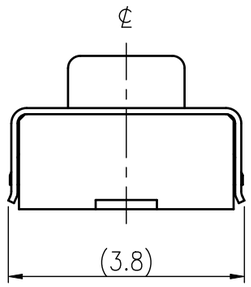




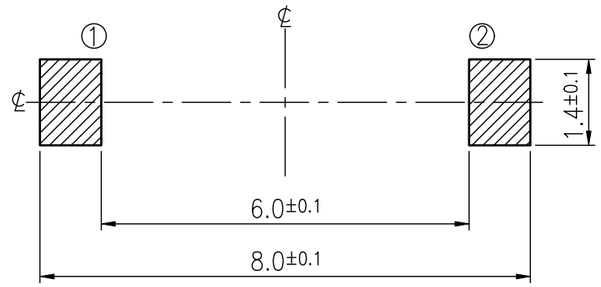
SCHEMATIC







P.C.B. LAYOUT



HATCHED AREA SHOWS SOLDERING LAND

MODEL NO.	OPERATING FORCE
NTC019-BB1G-A160T	160±50gf
NTC019-BB1G-A260T	260±70gf

TOLERANCES UNLESS OTHERWISE SPECIFIED ±0.2			SIGNATURES		DATE	MODEL
			DRAWER	Jane Shen	2019.08.22	TITLE: TACT SWITCH
			CHECKED	Landry Su	2019.08.22	
	UNIT: mm	SCALE: 10/1	REVIEWED			NO.: SEE MODEL NO.
			APPROVALS	Qiuyuan Chuang	2019.08.22	

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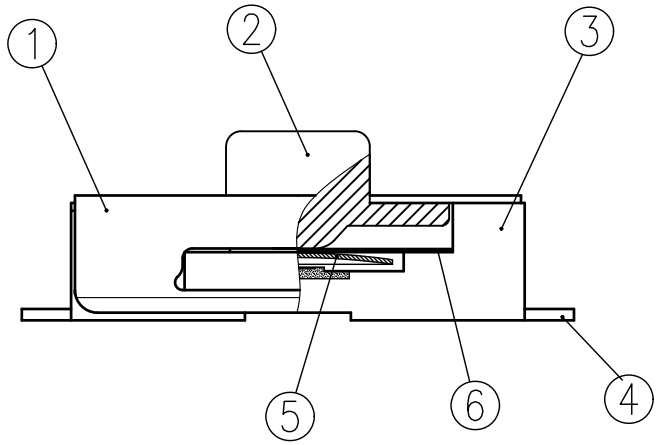

NO.	PART NAME	Q'TY	MATERIAL	SPECIFICATION
5	TAPE	1	POLYIMIDE	
5	CONTACT PLATE	1	STAINLESS STEEL PLATE	Ag PLATING
4	TERMINAL	2	COPPER ALLOY	Ag PLATING OVER Ni PLATING
3	FRAME	1	POLYAMIDE RESIN	BLACK COLOR
2	STEM	1	LIQUID CRYSTAL POLYMER	COLOR □160:BLACK, ■260:NATURAL
1	COVER	1	STAINLESS STEEL PLATE	

SYM	DESCRIPTION	DATE	APPROVED

SIGNATURES		DATE
DRAWN	Jane Shen	2019.08.22
CHK'D	Sandry Su	2019.08.22
REV'D		
APP'D	Qiuyuan Chuang	2019.08.22

M O D E L

TITLE TACT SWITCH

NO. NTC019-BB1G-A260T

DWG NO. TC019-B01

TAIWAN MISAKI ELECTRONICS CO.,LTD.

SPECIFICATIONS FOR TACT SWITCH

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Model: NTC_019-BB__-A_ Series

1. Test condition:

Standard test conditions shall be 5~35℃ in temperature, 45~85%RH in humidity and 86~106Kpa in atmospheric pressure. Should any doubt arise in judgment, tests shall be conducted at 20±2℃ in temperature, 60~70% RH in Humidity and 86~106 kpa in atmospheric pressure.

2. Operating temperature range: -40 ~ +85℃

Storage temperature range: -40 ~ +85℃

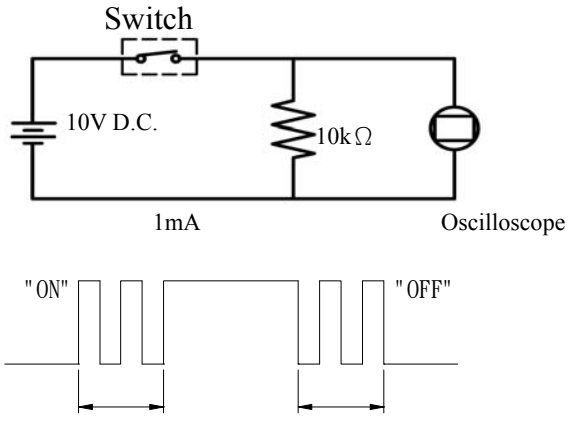
3. Construction:

3.1 Shape and dimension are subject to attached drawing regulation.

3.2 Appearance: Whole should be a good completion, no rust, no crack and good plating.

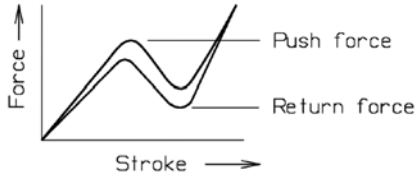
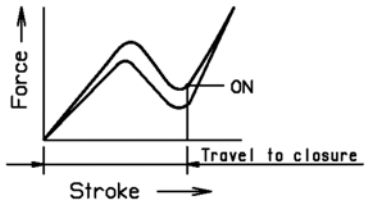
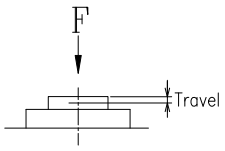
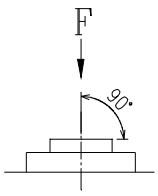
4. Rating: 32V D.C. , 50mA.

5. Electrical Performance:

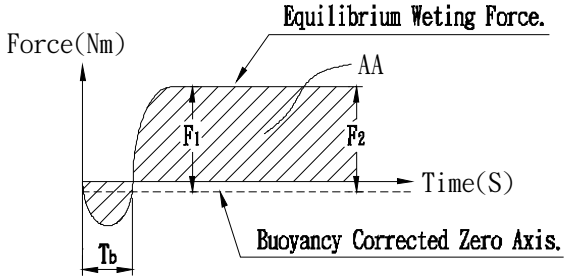
No.	Items	Test conditions	Specifications
5.1	Contact Resistance	Shall be measure at 1kHz±200Hz (MAX. 20mV, MAX. 50mA.) or 1 A, 5V D.C. By voltage drop method.	100mΩ Max.
5.2	Insulation Resistance	Shall be measured by applying 100V D.C. Between all terminals and between the terminals and the frame for 1 minute ± 5 seconds.	1000 MΩ Min.
5.3	Withstand Voltage	300V A.C. (50~60Hz 2mA) shall be applied between all terminals and between the terminals and the frame for 1 minute.	No dielectric breakdown shall be occurred.
5.4	Bounce	Lightly striking the center of the stem at a rate encountered in normal use (3 to 4 operations per sec.) 	ON: 10m sec Max. OFF:10m sec Max.

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
						Jane shen 2018.03.29	SE-TC07N
			Qiuyuan Chuang				PAGINATE
A	NEW RELEASE						1/4
SYM	DISCRIPTION	DATE					

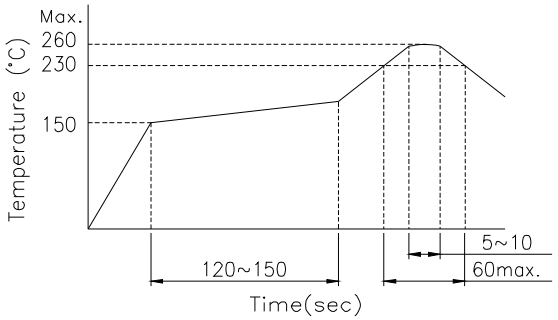
6. Mechanical Performance:

No.	Items	Test conditions	Specifications
6.1	Operating Force	Placing the switch such that the direction of switch operation is vertical and then gradually increasing the load applied to the center of the stem, the maximum load required for the switch to come to a stop shall be measured. 	Push force: 160 ± 50gf 260 ± 70gf
6.2	Travel	Placing the switch such that the direction of switch operation is vertical and then applying a below static load to the center of the stem, the travel distance for the switch to come to a stop shall be measured.  	0.15+/-0.1 mm.
6.3	Push Strength	Placing the switch such that the direction of switch operation is vertical and then a below station load shall be applied in the direction of stem operation. 3kgf for 15seconds 	No damage. (Electrical and mechanical)

<table>
<tr>
<td>6.4</td>
<td>Solderability</td>
<td>
Test Temperature : 235 ± 5℃
Immersion Angle : 90°
Immersion Speed : 1 mm/sec.
Immersion Depth : 0.1mm
Dwell Time : 5 seconds



<table>
<tr><th>Para.</th><th>Criteria</th></tr>
<tr><td>Tb</td><td>≤ 1 second</td></tr>
<tr><td>F1</td><td>50% of maximum theoretical wetting force at or before two seconds</td></tr>
<tr><td>F2</td><td>No less than 90% of the F1 Value</td></tr>
<tr><td>AA</td><td>Area calculated using sample buoyancy and 50% maximum theoretical force</td></tr>
</table>
</td>
<td>Conform to the criteria in the left table.</td>
</tr>
<tr>
<td>6.5</td>
<td>Solder Heat Resistance</td>
<td>
(1) Manual soldering temperature:
Temperature: 350℃ Max.
Time: 3 Sec. Max.
(2) Reflow Soldering:
Number of reflow pass: 2 cycles.



</td>
<td>Shall be free form pronounced deforming in appearance.
Item 5.1~5.4 shall be satisfied.
Item 6.1~6.2 shall be satisfied.</td>
</tr>
</table>

SPECIFICATIONS FOR TACT SWITCH

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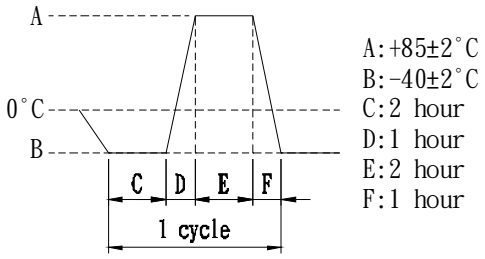
7. Weather Performance:

No.	Items	Test conditions	Specifications
7.1	Humidity Test	(1) Temperature: 60±2℃. (2) Relative humidity: 90~95% (3) Duration of test: 500 Hour. (4) Take off drop water. (5) Standard conditions after test: 1 Hour.	Contact resistance: 500mΩ Max Item 5.2~5.4 shall be satisfied. Item 6.1~6.2 shall be satisfied.
7.2	Heat Test	(1) Temperature: 85±2℃. (2) Duration of test: 500 Hour. (3) Standard conditions after test: 1 Hour.	
7.3	Cold Test	(1) Temperature: -40±2℃. (2) Duration of test: 500 Hour. (3) Take off drop water. (4) Standard conditions after test: 1 Hour.	
7.5	Temperature cycle	(1) Test cycle: 20 cycles. (2) Standard conditions after test: 1 Hour. 	Contact resistance: 500mΩ Max Item 5.2~5.4 shall be satisfied. Item 6.1~6.2 shall be satisfied.

8. Durability:

No.	Items	Test conditions	Specifications
8.1	Life Test	(1) 5V D.C. , 5mA Resistance load. (2) Operating speed:120 cycles/minute. (2) Push force: Maximum value of operation force. (3) Operation number: 100,000 times.	Contact Resistance: 2Ω MAX. Bounce: 20m sec Max.(ON,OFF) Operating Force: Within ±30% of specifications. Item 5.2 shall be satisfied. Item 6.2 shall be satisfied.

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
						Jane shen	SE-TC07N
			Qiuyuan Chuang			2018.03.29	PAGINATE
A	NEW RELEASE						4/4
SYM	DISCRIPTION	DATE					

THE PACKING SPECIFICATIONS

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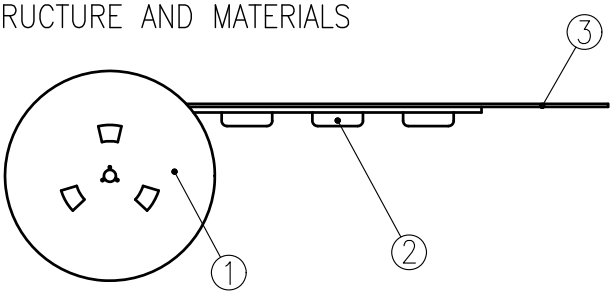
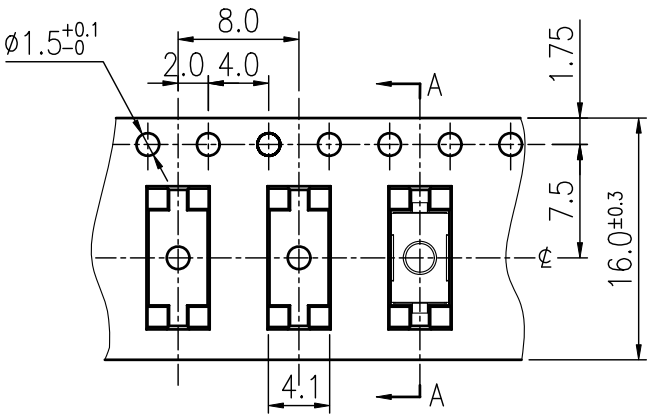
1.STRUCTURE AND MATERIALS

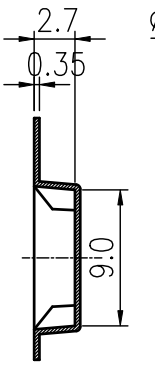


NO.	PARTS NAME	MATERIALS
③	COVER TAPE	POLYESTER
②	CARRIER TAPE	POLYSTYRENE
①	REEL	POLYSTYRENE

2. PACKAGING QUANTITY : 3,000 PCS/REEL
3. MORE THAN 10 EMPTY POCKETS SHOULD BE REMAINED AT BOTH ENDS OF THE CARRIER TAPE FOR EACH REEL.
4. SHORTAGE LESS THAN 10 PCS A REEL IS ACCETABLE BUT MORE THAN 3 RUNNING POCKETS SHORTAGE IS NOT ALLOWED.
5. STRIPPING STRENGTH OF COVER TAPE IS BETWEEN 10 gf TO 130 gf AND STRIPPING ANGLE SHOULD BE WITHIN 165° ~ 180 °.
6. THE PRODUCT IN THE POCKET OF CARRIER TAPE SHOULD BE PLACED IN A SPECIFIED CORRECT POSITION.
7. TAPE AND REEL PER EIA-481.
8. DIMENSIONS :

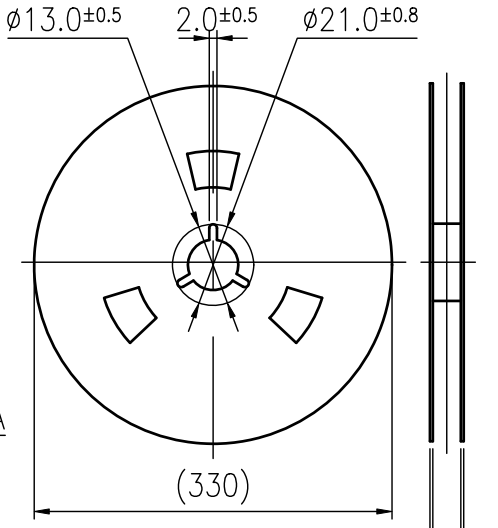
CARRIER TAPE





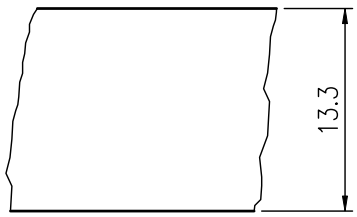
SECTION A-A

REEL



DRAWING DIRECTION

COVER TAPE



SYM	DISCRIPTION	DATE	APPROVED

APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	MODEL NO.	
Dennis Hung			Jane Shen 2016.11.15	NTC019-BB1(J,G)	
				PAGINATE. 1/1	SPEC NO. P-78

TAIWAN MISAKI ELECTRONICS CO.,LTD.