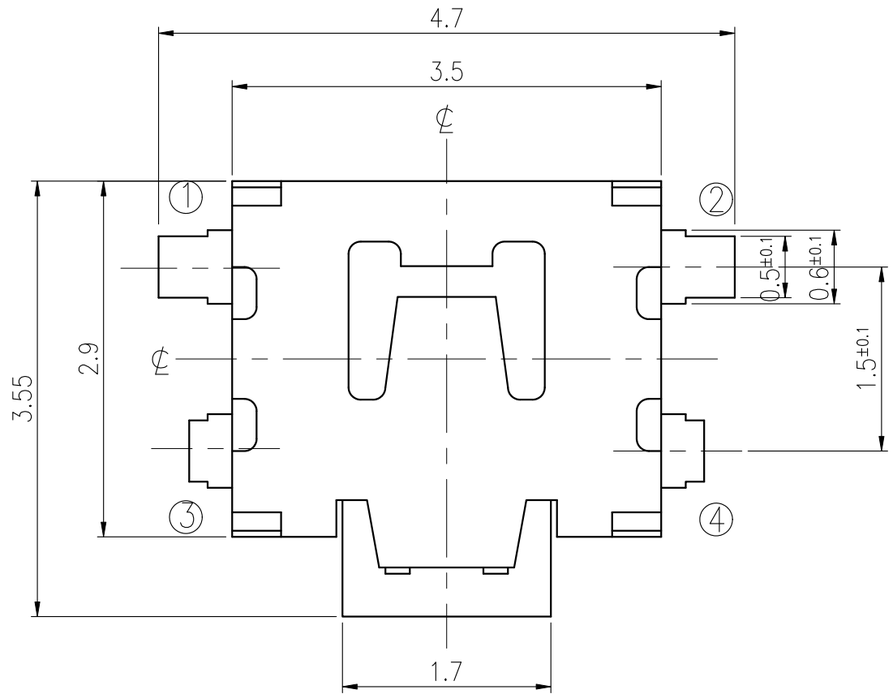
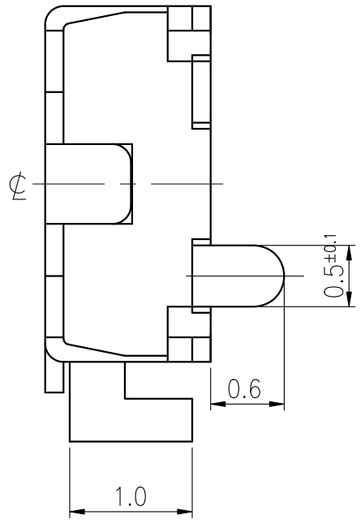
RoHS Compliant

T-MEC
TAIWAN MISAKI ELECTRONICS CO., LTD.
ISSUED
2014.01.10
RD DCC

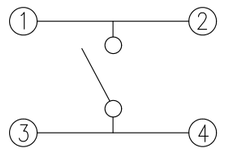
REVISIONS							
Rev	DESCRIPTION	DATE	DRAWER	Rev	DESCRIPTION	DATE	DRAWER
A	Initial Drawing	2013.04.24	Max Chen	C			
B				D			

SPECIFICATIONS			
RATING	DC12V 50mA	TIMING	
CONTACT RESISTANCE	500mΩ MAX.	OPERATION (TORQUE)	
INSULATION RESISTANCE	DC500V – 100MΩ MIN.	STROKE (ANGLE)	$0.2^{+0.2}_{-0.1}$mm
WITHSTAND VOLTAGE	AC250V – 1 MINUTE.	CONTACT RESISTANCE	1Ω MAX.
REMARKS:		(AFTER 100,000	CYCLES LIFE TEST)

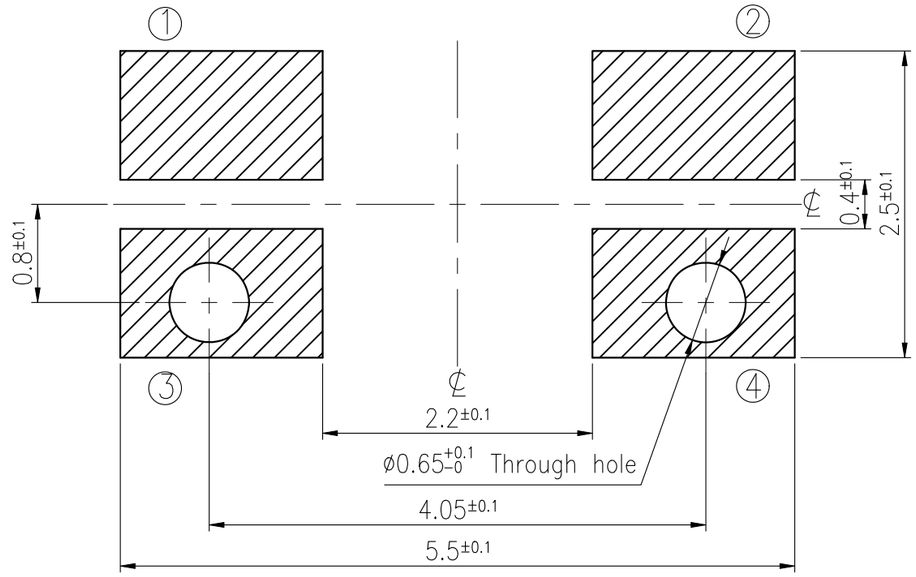




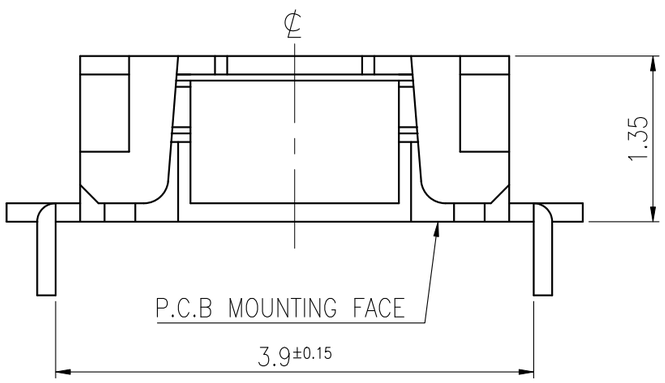
SCHEMATIC

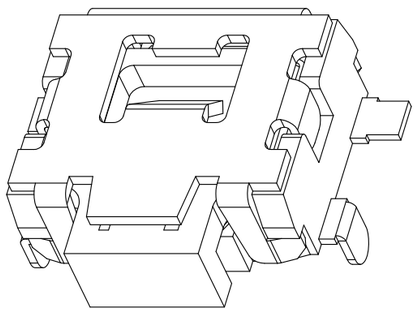


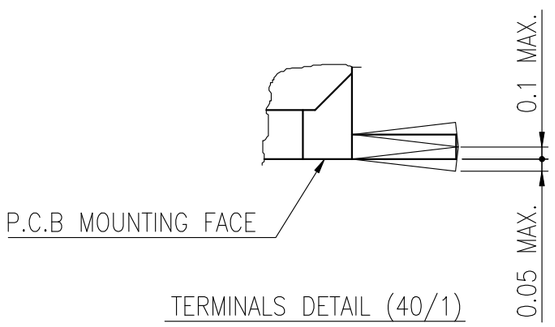
RECOMMENDED P.C.B LAYOUT



HATCHED AREA SHOWS SOLDERING LAND







TERMINALS DETAIL (40/1)

MODEL NO.	OPERATION
NTC311–EC1T–A160T	160^{+70}_{-40}gf
NTC311–EC1T–A220T	220^{+80}_{-70}gf

TOLERANCES UNLESS OTHERWISE SPECIFIED ±0.2			SIGNATURES		DATE	MODEL
			DRAWER	Max Chen	2013.04.24	TITLE
			CHECKED			TACT SWITCH
	UNIT mm	SCALE 20/1	REVIEWED			NO.
			APPROVALS	Dennis Hung	2013.04.24	SEE MODEL NO.

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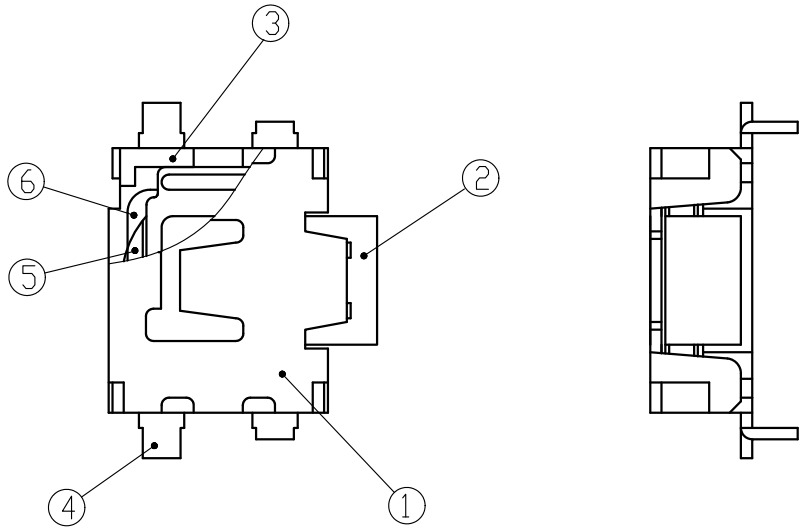

NO.	PART NAME	Q'TY	MATERIAL	SPECIFICATION
6	TAPE	1	POLYIMIDE	
5	CONTACT PLATE	1	STAINLESS STEEL PLATE	Ag-PLATING
4	TERMINAL	4	COPPER ALLOY	Ag PLATING OVER Ni PLATING
3	FRAME	1	POLYAMIDE RESIN	BLACK COLOR
2	STEM	1	POLYAMIDE RESIN	COLOR: ☑ BLACK , ☐ NATURAL
1	COVER	1	STAINLESS STEEL PLATE	

SYM	DESCRIPTION	DATE	APPROVED

SIGNATURES		DATE
DRAWN	Max Chen	2013.04.24
CHK'D		
REV'D		
APP'D	Dennis Hung	2013.04.24

MODEL

TITLE: TACT SWITCH

NO. NTC311-EC1T-A160T

DWG NO. TC311-23

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SPECIFICATIONS FOR TACT SWITCH

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Model:

1. Test condition:

Standard test conditions shall be 5~35℃ in temperature, 45~85%RH in humidity and 86~106Kpa in atmospheric pressure. Should any doubt arise in judgment, tests shall be conducted at 20±2℃ in temperature, 60~70% RH in Humidity and 86~106 kpa in atmospheric pressure.

2. Operating temperature range: -40 ~ +85℃

Preservative temperature range: -40 ~ +85℃

3. Construction:

3.1 Shape and dimension are subject to attached drawing regulation.

3.2 Appearance: Whole should be a good completion, no rust, no crack and good plating.

4. Rating: 12V D.C. , 50mA.

5. Electrical Performance:

No.	Items	Test conditions	Specifications
5.1	Contact Resistance	Shall be measure at 1kHz±200Hz (MAX. 20mV, MAX. 40mA.) or 1 A, 5V D.C. By voltage drop method.	500mΩ Max.
5.2	Insulation Resistance	Shall be measured by applying 500V D.C. Between all terminals and between the terminals and the frame for 1 minute ± 5 seconds.	100 MΩ Min.
5.3	Withstand Voltage	250V A.C. (50~60Hz 2mA) shall be applied between all terminals and between the terminals and the frame for 1 minute.	No dielectric breakdown shall be occurred.

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
			James_Hung		Catherine Lee	Max Chen	SE-TC14N
					2011.04.19	2011.04.19	PAGINATE
A	NEW RELEASE		2011.04.2				1/5
SYM	DISCRIPTION	DATE					

SPECIFICATIONS FOR TACT SWITCH

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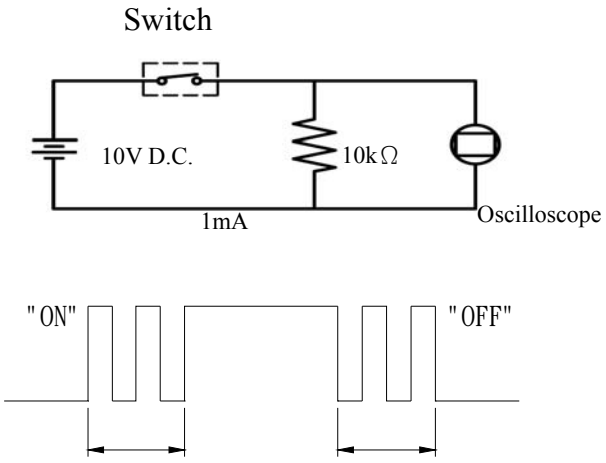
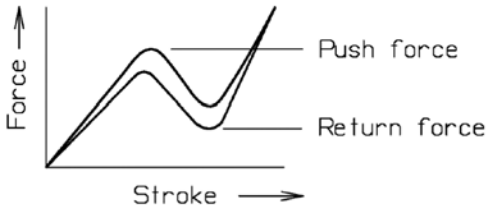
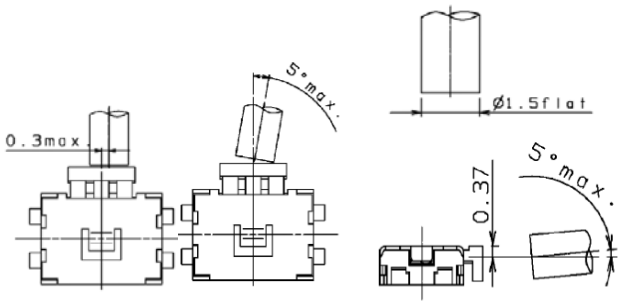
No.	Items	Test conditions	Specifications
5.4	Bounce	Lightly striking the center of the stem at a rate Encountered in normal use (3 to 4 operations per sec.) 	ON: 10m sec Max. OFF:10m sec Max.

6. Mechanical Performance:

No.	Items	Test conditions	Specifications
6.1	Operating Force	Placing the switch such that the direction of switch operation is vertical and then gradually increasing the load applied to the center of the stem the maximum load required for the switch to come to a stop shall be measured.  	NTC311-____-A160T Push force: 160 $^{+70}_{-40}$ gf Return force: 10 gf min. NTC311-____-A220T Push force: 220 $^{+80}_{-70}$ gf Return force: 20 gf min.

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
			James_Hung		Catherine Lee	Max Chen	SE-TC14N
			2011.04.22		2011.04.19	2011.04.19	PAGINATE
A	NEW RELEASE						2/5
SYM	DISCRIPTION	DATE					

SPECIFICATIONS FOR TACT SWITCH

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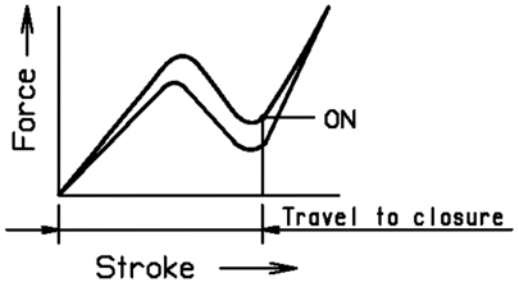
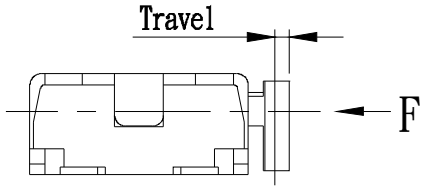
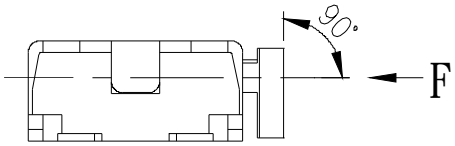
No.	Items	Test conditions	Specifications
6.2	Travel	Placing the switch such that the direction of switch operation is vertical and then applying a below static load to the center of the stem, the travel distance for the switch to come to a stop shall be measured.  	0.2 $^{+0.2}_{-0.1}$ mm.
6.3	Push Strength	Placing the switch such that the direction of switch operation is vertical and then a below station load shall be applied in the direction of stem operation. 3kgf for 1 minute. 	The terminals must not fall off and no structure is damaged. Item 5.1~5.4 shall be satisfied. Item 6.1~6.2 shall be satisfied.

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
			James_Hung		Catherine Lee	Max Chen	SE-TC14N
			2011.04.22		2011.04.19	2011.04.19	PAGINATE
A	NEW RELEASE						3/5
SYM	DISCRIPTION	DATE					

SPECIFICATIONS FOR TACT SWITCH

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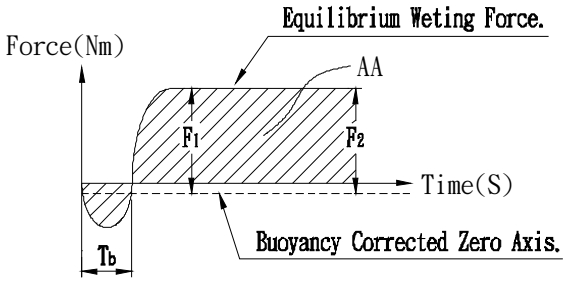
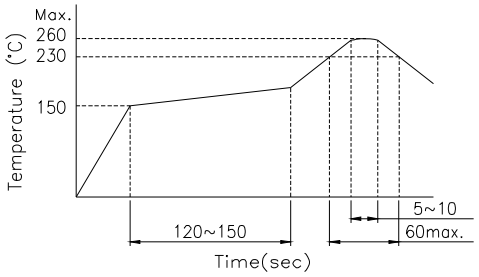
<table>
<tr><th>No.</th><th>Items</th><th>Test conditions</th><th>Specifications</th></tr>
<tr><td>6.4</td><td>Solderability</td><td>Test Temperature : 235 ± 5℃
Immersion Angle : 90°
Immersion Speed : 1 mm/sec.
Immersion Depth : 0.1mm
Dwell Time : 5 seconds

<table>
<tr><th>Para.</th><th>Criteria</th></tr>
<tr><td>Tb</td><td>≤ 1 second</td></tr>
<tr><td>F1</td><td>50% of maximum theoretical wetting force at or before two seconds</td></tr>
<tr><td>F2</td><td>No less than 90% of the F1 Value</td></tr>
<tr><td>AA</td><td>Area calculated using sample buoyancy and 50% maximum theoretical force</td></tr>
</table></td><td>Conform to the criteria in the left table.</td></tr>
<tr><td>6.5</td><td>Solder Heat Resistance</td><td>(1) Manual soldering temperature:
Temperature: 350℃ Max.
Time: 3 Sec. Max.
(2) Reflow Soldering:
Number of reflow pass: 2 cycles.

 
</td><td>Shall be free form pronounced deforming in appearance.
Item 5.1~5.4 shall be satisfied.
Item 6.1~6.2 shall be satisfied.</td></tr>
</table>

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
			James_Hung		Catherine Lee	Max Chen	SE-TC14N
			2011.04.22		2011.04.19	2011.04.19	PAGINATE
A	NEW RELEASE						4/5
SYM	DISCRIPTION	DATE					

SPECIFICATIONS FOR TACT SWITCH

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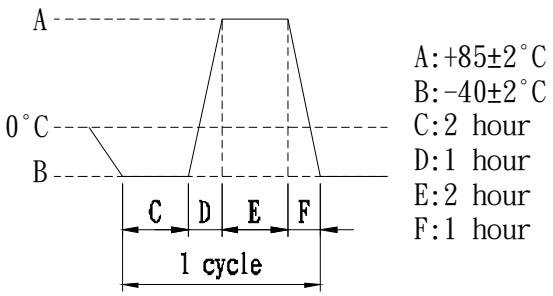
7. Weather Performance:

No.	Items	Test conditions	Specifications
7.1	Humidity Test	(1) Temperature: 60±2℃. (2) Relative humidity: 90~95% (3) Duration of test: 500 Hour. (4) Take off drop water. (5) Standard conditions after test: 1 Hour.	Contact resistance: 500mΩ Max Item 5.2~5.4 shall be satisfied. Item 6.1~6.2 shall be satisfied.
7.2	Heat Test	(1) Temperature: 85±2℃. (2) Duration of test: 500 Hour. (3) Standard conditions after test: 1 Hour.	
7.3	Cold Test	(1) Temperature: -40±2℃. (2) Duration of test: 500 Hour. (3) Take off drop water. (4) Standard conditions after test: 1 Hour.	
7.4	Temperature cycle	(1) Test cycle: 20 cycles. (2) Standard conditions after test: 1 Hour. 	

8. Durability:

No.	Items	Test conditions	Specifications
8.1	Life Test	(1) 5V D.C. , 5mA Resistance load. (2) Operating speed:120 cycles/minute. (2) Push force: Maximum value of operation force. (3) Operation number: 100,000 times.	Contact Resistance: 1Ω MAX. Bounce: 20m sec Max.(ON,OFF) Operating Force: Within ±30% of specifications. Item 5.2 shall be satisfied. Item 6.2 shall be satisfied.

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
			James_Hung		Catherine Lee	Max Chen	SE-TC14N
			2011.04.22		2011.04.19	2011.04.19	PAGINATE
A	NEW RELEASE						5/5
SYM	DISCRIPTION	DATE					

THE PACKING SPECIFICATIONS

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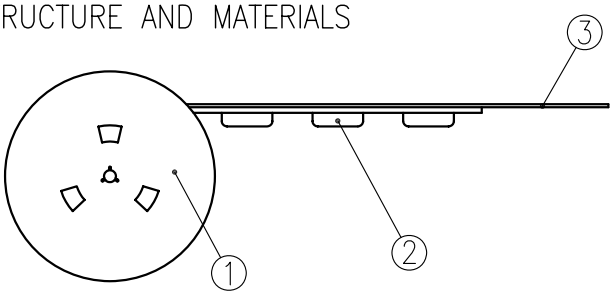
1.STRUCTURE AND MATERIALS



NO.	PARTS NAME	MATERIALS
③	COVER TAPE	POLYESTER
②	CARRIER TAPE	POLYSTYRENE
①	REEL	POLYSTYRENE

2. PACKAGING QUANTITY : 3,500 PCS/REEL
3. MORE THAN 10 EMPTY POCKETS SHOULD BE REMAINED AT BOTH ENDS OF THE CARRIER TAPE FOR EACH REEL.
4. SHORTAGE LESS THAN 10 PCS A REEL IS ACCEPTABLE BUT MORE THAN 3 RUNNING POCKETS SHORTAGE IS NOT ALLOWED.
5. STRIPPING STRENGTH OF COVER TAPE IS BETWEEN 10 gf TO **130** gf AND STRIPPING ANGLE SHOULD BE WITHIN 165° ~ 180 °.
6. THE SWITCH SHOULD NOT BE STAYED IN CARRIER TAPE WHEN CARRIER TAPE UPSIDE DOWN.
7. END OF CARRIER TAPE IS APART FROM REEL EASILY.
8. THE DIRECTION OF MARK IS FREE.
9. DIMENSIONS :

T-MEC
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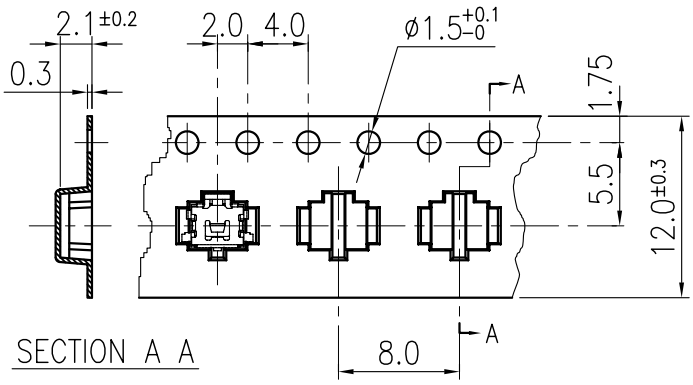
ISSUED
2016.04.18
RD DCC

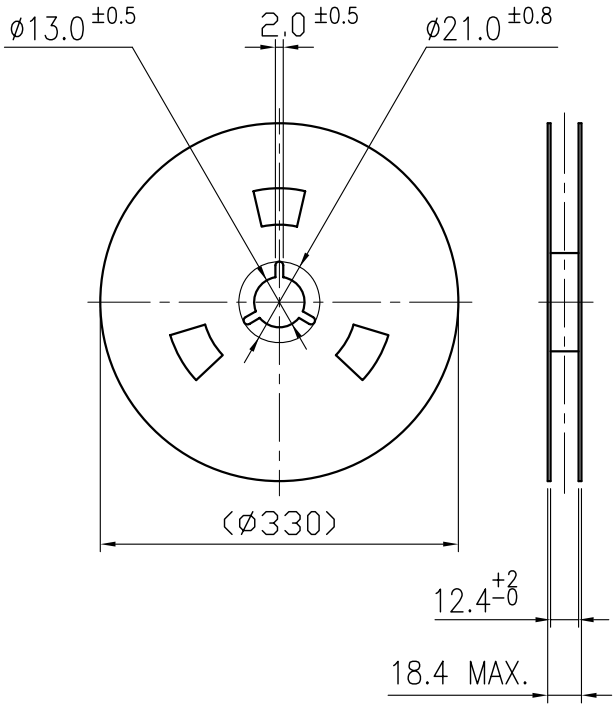
CARRIER TAPE



DRAWING DIRECTION

COVER TAPE

REEL



SYM	DISCRIPTION	DATE	APPROVED	APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	MODEL NO.
				2008.09.10		Ken Lin 2008.09.10	Max Chen 2008.09.10	NTC311-EC1T-A160T

PAGINATE. 1/1 | SPEC NO. P-466

TAIWAN MISAKI ELECTRONICS CO.,LTD.