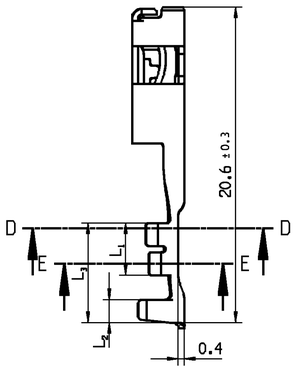
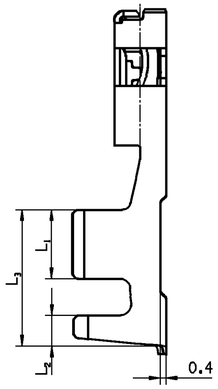


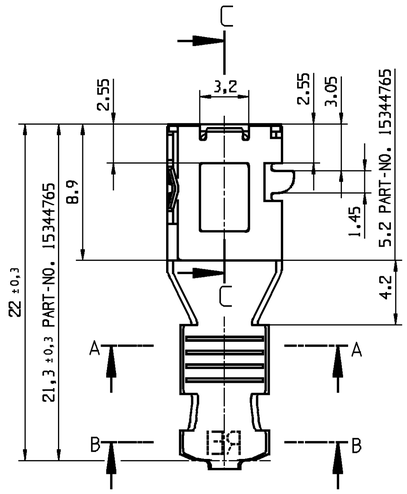
TERMINALS TO BE WOUND AS SHOWN
LIEFERZUSTAND SPULE

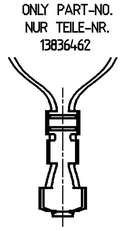
ONLY PART-NO.
NUR TEILE-NR.
13836462

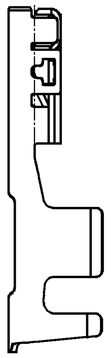


D-D

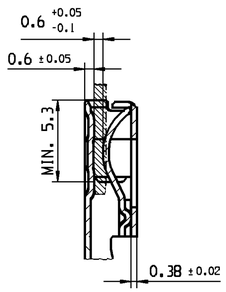








C-C

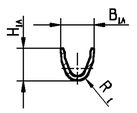


KEY PRODUCT CHARACTERISTICS			
SAFETY/COMPLIANCE	FIT/FUNCTION	TOTAL ON DRAWING	0
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	0

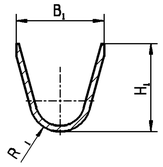
NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE

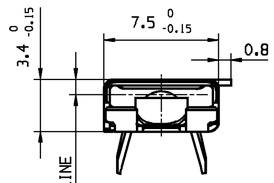
DWG STATUS DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
23MR10	U	07	AA			NEW DRAWING FORMAT/ ZEICHNUNGSFORMAT NEU REMARKS REVISED/ BEMERKUNGEN GEAENDERT		FRI	GUT	SYS
19JY10	R	08				PART-NO./ TEILE-NR. 13836462 ADDED/ HINZU		FRI	GUT	SYS
01SE11	R	08	AA		A9-12	6.50+0.2 WAS/WAR 6.50 H1B 2.00 WAS/WAR 1.85 H1A 2.20 WAS/WAR 2.05 B1A 2.00 WAS/WAR 2.2		FRI	GUT	SYS

D-D
90°CLOCKWISE ROTATED
90°RECHTS GEDREHT
ONLY SECTIONAL PLANE SHOWN
NUR SCHNITTEBENE DARGESTELLT

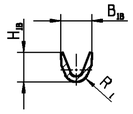


A-A
ONLY SECTIONAL PLANE SHOWN
NUR SCHNITTEBENE DARGESTELLT

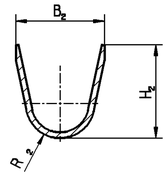


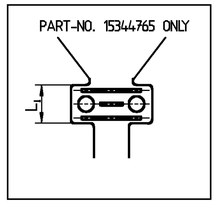


E-E
90°CLOCKWISE ROTATED
90°RECHTS GEDREHT
ONLY SECTIONAL PLANE SHOWN
NUR SCHNITTEBENE DARGESTELLT



B-B
ONLY SECTIONAL PLANE SHOWN
NUR SCHNITTEBENE DARGESTELLT

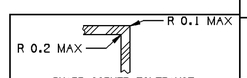




⑦ REMARKS
- PART-NO. 15344768: RANGE 1.50 - 3.00 MM²
  WITH SPECIAL CABLE AND CRIMP TOOL
- CRIMP MANUFACTURING PARAMETERS AND TOOLING
  ACCORDING TO DELPHI SPECIFICATION
- PERMISSIBLE DISASSEMBLING TOOL: PART-NO.: 10757862; SIDE LOCK
  PART-NO.: 10784986; TOP LOCK

⑦ BEMERKUNG
- TEILE-NR. 15344768 CRIMPBEREICH 1.50 - 3.00 MM²
  MIT BESONDERER LEITUNG UND CRIMP-WERKZEUG
- CRIMPVERARBEITUNGSPARAMETER UND -WERKZEUGE
  GEMAESS DELPHI SPEZIFIKATION
- ZULAESSIGES ENTRIEGELUNGSWERKZEUG: TEILE-NR. 10757862; SIDE LOCK
  TEILE-NR. 10784986; TOP LOCK

	L_3	L_2	L_1	R_2 ±0,1	R_1 ±0,1	H_2 ±0,2	H_{1B} ±0,2	H_{1A} ±0,2	H_1 ±0,2	B_2 ±0,2	B_{1B} ±0,2	B_{1A} ±0,2	B_1 ±0,2	OBERFLAECHE SURFACE	MATERIAL	LTG.-TYP CABLE-TYPE	QUERSCHNITT CROSS-SECTION	TEILE NR. PART-NO.	REV	DATUM DATE
	8.90	2.00	4.50	2.25	2.00	6.05			5.70	5.80			5.75	FSN3	CUNISI	FLRY-B	4.00 - 6.00	15344770	07	10JA06
	8.90	2.00	4.50	1.90	1.50	6.20			4.60	5.30			4.35	FSN3	CUNISI	FLRY-B	2.00 - 4.00 DOUBLE CRIMP	15344769	07	10JA06
	8.90	2.00	4.50	1.70	1.35	4.80			4.10	4.40			3.85	FSN3	CUNISI	FLRY-B	1.50 - 2.50	15344768	07	10JA06
	8.90	2.00	4.50	1.50	1.20	5.60			3.45	4.40			3.30	FSN3	CUNISI	FLRY-B	1.00 - 2.00 DOUBLE CRIMP	15344767	07	10JA06
	8.90	2.00	4.50	1.30	1.00	3.60			2.85	3.25			2.65	FSN3	CUNISI	FLRY-B	0.50 - 1.00	15344766	07	10JA06
	7.40	1.50	2.50	1.10	0.80	3.10			2.45	2.70			2.15	FSN3	CUNISI	FLRY-B	0.35	15344765	07	10JA06
⑧	6.50+0.2	1.50	3.40	1.10	0.80	3.10	2.05	2.20	-	2.70	2.05	2.00	-	FSN3	CUNISI	FLRY-B	0.13 - 0.26	13836462	01	23AP10



SHARP CORNER TOLERANCE

DIMENSIONAL RANGE (MM)		CHART D
FROM	0	>12
TO	12	

TOLERANCE UNLESS OTHERWISE SPECIFIED	
±0.1	±0.2
ANGULAR TOLERANCE ±2°	

Scale/Massstab
1:1



DWG TYP
CUSTOMER PART DRAWING

WEIGHT (GR) | DISTR CODE D
VOLUME (CM³)
ROUTING

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES ACCORDING TO:

GD&T ACCORDING TO:

REFERENCE

FIRST ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

UGS UNIGRAPHICS

DELPHI

DELPHI DEUTSCHLAND GMBH
D-42119 WUPPERTAL

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DIESE ZEICHNUNG IST EIGENTUM VON DELPHI CORPORATION
ES IST NICHT GESTATTET, DIESE ZEICHNUNG FUER ANDERE ZWECKE ALS FUER DIE BEREITSTELLUNG VON DIENSTLEISTUNGEN UND WAREN AN DELPHI CORPORATION ZU NUTZEN.

		DATE
DR	K/ENG	17JN99
APVD1	CVASA	18JN99
APVD2	WISNIEWSKI	18JN99
APVD3		
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001
POTENTIELL GEFAEHRLICHE STOFFE UND RECYKLATANTEIL GEMAESS DELPHI 10949001

MATERIAL
SEE CHART / SIEHE TABELLE

DRAWING NAME
RELAY-TERMINAL 630
UNSEALED

RELAIS-KONTAKT 630
UNGEDICHTET

DRAWING NUMBER
15344746

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1	10:1	1 OF 1	1 OF 1	R	08	AA