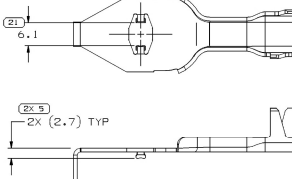
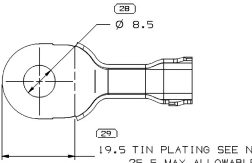


TYPE 202
SAME AS TYPE 201
EXCEPT AS SHOWN

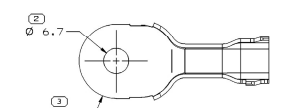
TYPE 209
SAME AS TYPE 204
EXCEPT AS SHOWN



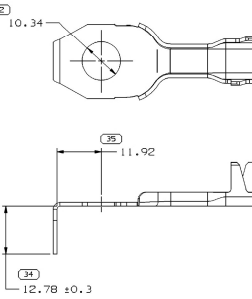
TYPE 203
SAME AS TYPE 201
EXCEPT AS SHOWN



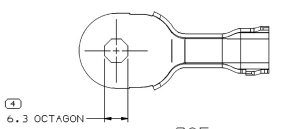
TYPE 210
SAME AS TYPE 204
EXCEPT AS SHOWN



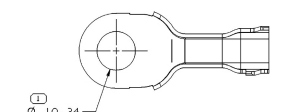
TYPE 204
SAME AS TYPE 201
EXCEPT AS SHOWN



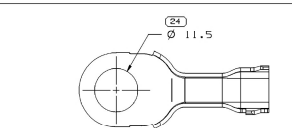
TYPE 211
SAME AS TYPE 201
EXCEPT AS SHOWN



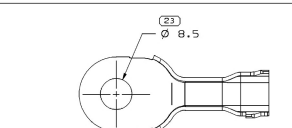
TYPE 205
SAME AS TYPE 204
EXCEPT AS SHOWN



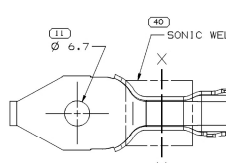
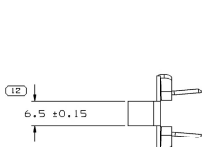
TYPE 206
SAME AS TYPE 204
EXCEPT AS SHOWN



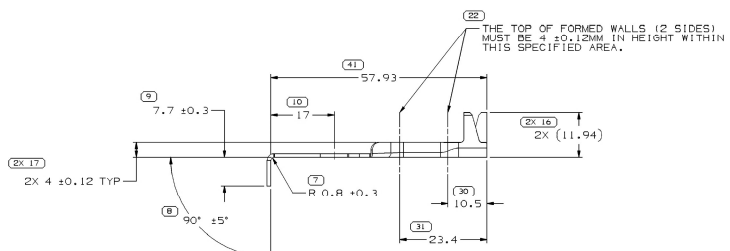
TYPE 207
SAME AS TYPE 204
EXCEPT AS SHOWN



TYPE 208
SAME AS TYPE 204
EXCEPT AS SHOWN



VIEW TO X-Y



TYPE 201

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY PROVIDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS), FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. TERMINAL MUST BE MADE USING FIN-LUBE 0177 STAMPING LUBE OIL. ANY OTHER LUBRICANT MUST BE APPROVED BY PRODUCT ENGINEERING.
3. TERMINALS ARE TO BE SINGULATED FROM CARRIER AND PLACED IN CLEAN CLOSED PLASTIC BAG PRIOR TO STORAGE AND SHIPMENT.
4. PRE-PLATED SELECTIVE MATTE TIN (99.9%) AS DIMENSIONED.
5. SONIC WELD AREA AS DEFINED ON DRAWING MUST BE KEPT FREE OF TIN PLATING OR OTHER COATING/PLATING.
6. PARTS MUST BE KEPT THE SONIC WELDING AREA DRY PRIOR TO THE WELDING PROCESS.
7. PARTS RESTRICTED FOR USE IN LEAD OIL. REFER TO CHART FOR SPECIFIC RESTRICTED PART NUMBERS.

PROCESS NOTE

1. PARTS SHALL BE FREE OF DEBRIS; RESIDUAL ABRASIVE MATERIALS; CORROSION PRODUCTS; OIL/LUBRICANT AND ANY EXTERNAL RESIDUE.

13270086	01	AB	1.0 X .55	COPPER ALLOY	205	YES	6.5-13.5	1-12	SEE NOTE 7	1
13261757	01	AK	1.0 X .70	COPPER ALLOY	211	YES	6.5-13.5	1-12		1
13532333	01	AK	1.0 X .55	TIN PLATED COPPER ALLOY	210	NO	6.5-13.5	1-12		-
15460602	01	AH	1.0 X .55	COPPER ALLOY	209	NO	6.5-13.5	1-12		-
15460603	01	AH	1.0 X .55	COPPER ALLOY	208	NO	6.5-13.5	1-12		-
15498973	01	AH	1.0 X .55	COPPER ALLOY	207	NO	6.5-13.5	1-12		1
15485963	01	AH	1.0 X .55	COPPER ALLOY	206	NO	6.5-13.5	1-12		-
15485961	01	AH	1.0 X .55	COPPER ALLOY	205	YES	6.5-13.5	1-12		-
15485959	01	AH	1.0 X .55	COPPER ALLOY	204	NO	6.5-13.5	1-12		-
19476582	02	AH	1.0 X .70	COPPER ALLOY	203	YES	6.5-13.5	1-12		1
15485713	02	AJ	1.0 X .70	COPPER ALLOY	202	NO	6.5-13.5	1-12		-
15482115	02	AJ	1.0 X .70	COPPER ALLOY	201	YES	6.5-13.5	1-12		-
PART NO	REV	N	MAT'L SIZE	MATERIAL SPECIFICATION	TYPE	ANTI-ROTATION	BUNDLE SIZE MMF	NO. OF WIRES	RESTRICTED USAGE	PROCESS NOTE

SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ☐ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	36
	LAST NO. USED	42

MISSING SYMBOLS		DOW STATUS				ZONE	REVISION HISTORY	AUTH	APP'D BY	DATE
DATE	STATUS	REV	ENH	CHG	RELEASED					
13-15	32-33	30-39	01	-	-	SHEET 2 PART DRAWING CREATED AND RELEASED	254906	AKJ	JER	JER
13J04R	R	02	-	-	-	1548715-RELEASED 1548713-RELEASED 1549599-RELEASED 1548961-RELEASED 1548961-RELEASED ALL PARTS REVISED NOTE 21 ALL PARTS-DIM 9 WAS 16 80.3, DIM 1251 WAS 25.485 1/2	254940	AKJ	AKJ	AKJ
16M04R	R	03	-	-	-	ALL PARTS - ADDED NOTE 4 DIMS 12.57, 2X (4) TIP WAS 2X 4 TIP 2X 12.71 TIP WAS 2X 1 TIP RES'D NOTE 4X2: MATL SPEC WAS M36320XX - C182	252912	MAC	MAC	MAC
07P04R	R	04	-	-	-	ALL PARTS - (9.5) WAS 9.5	253575	EEB	EEB	EEB
26M04R	R	05	-	-	-	ALL PARTS - ADDED "NO. OF WIRES" COLUMN 1548961-ADDED BUNDLE 510871 1548961-ADDED 1548961-ADDED 1548959-REVISED MATERIAL SPEC	255191	EEB	EEB	EEB
29J04R	R	06	-	-	-	1547690C-RELEASED 15482713- 15482715- 17 WAS 121 7.7 80.3 WAS 12.7 80.3	256415	AKJ	AKJ	AKJ
22JL04R	R	07	-	-	-	1549692C-RELEASED 1549693-RELEASED 15496973-RELEASED	257660	CJP	CJP	AKJ
16E05R	R	08	-	-	-	1523233-ADDED AND RELEASED	272549	MM	MM	MM
21C005R	R	09	-	-	-	19.4 TYP PLATING SEE NOTE 4 25.5 MAX ALLOWABLE WAS 19.5 TYP PLATING	272942	MM	MM	MM
09JL04R	R	10	-	-	-	ALL PARTS - UPDATED POB ATTRIBUTES	408385	PGC	MAC	PGC
24M01R	R	11	-	-	-	ALL PARTS - 4 +/-6.12MM WAS 4 +/-6.08MM	410393	JAR	JAR	AKJ
08AP10R	R	12	-	-	-	ALL PARTS - UPDATED POB ATTRIBUTES	410278	ARC	ARC	AKJ
15M011R	R	13	-	-	-	ALL PARTS - ADDED "RESTRICTED USAGE" AND "REPLACED BY" COLUMNS	410884	MAA	MAA	AKJ
29F111R	R	14	-	-	-	ALL PARTS - UPDATED POB ATTRIBUTES	413473	AMJ	JAM	PGC
170C11R	R	15	-	-	-	ALL PARTS - REVISED "RESTRICTED USAGE" AND "REPLACED BY" FROM CHW	415770	AMJ	JAM	AKJ
17JN15R	R	16	-	-	-	33261757 - RELEASED AND ADDED DIMS 14 PLCS1	429887	ORA	ORA	AKJ
05A015R	R	17	-	-	-	ALL PARTS - ADDED PROCESS NOTES 5 & 7 AND SONIC WELD AREA LABEL 13270286-RELEASED AND ADDED NOTE OF CLEANNES	430391	NM	JNM	AKJ
07SE15R	R	18	-	-	-	ALL PARTS - REVISED SHALL BE FREE OF DEFECTS PROCESS NOTE NM APP'D/CABLE RELEASED AND ADDED NOTE OF CLEANNES	434477	AKJ	JNM	AKJ
070C15R	R	19	-	-	-	1523233, 1549691, 1549599, 15482713, 15482715 - PROCESS NOTE NM APP'D/CABLE 1547690C - OBSOLETE	430973	EPD	AMJ	AKJ
21JL16R	R	20	-	-	-	ALL PARTS - RELOCATED DIM #19 AND UPDATED PART AVAILABILITY	431937	EPD	AMJ	AKJ

[illegible]

DELPHI DELPHI PADLOCK ELECTRICAL-ELECTRONIC ARCHITECTURE INPHEN, ON CORPORATION 293 DELPHI AVE. N. DELPHI, ONTARIO M3V 1C5 THIS DRAWING IS THE PROPERTY OF OUR AFFILIATES. IT IS TO BE USED ONLY FOR THE PROJECT AND FOR THE ONE CONTRACTOR ONLY. IT IS NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF DELPHI. IT IS TO BE DESTROYED AS WELL AS LOST OR DESTROYED BY ANY PARTY TO THE PROJECT, OR ANY OTHER PERSON OR ENTITY.									
DATE									
DP#					DATE				
DP#1	J.	BANKSTON			01DEC 3				
DP#2	J.	BANKSTON			01DEC 3				
DP#3	F.	PAUL			02DEC 3				
DP#4									
DP#5									
SUBSTANCES OF CONCERN AND RECOMMENDED CONTENT PER DELPHI (18-4493)									
SEE CHART									
DRAWING NUMBER									
TAXI TERM RING SONIC									
15485965									
DRAWING NUMBER									
SIZE	SCALE	PHONE NO	SHEET NO	SYS	REV	REV	REV	REV	REV